

ElectroStatic Discharge

Propylux® is a Registered Trademark of Westlake Plastics Co.

Propylux SD-A is a non-carbon filled static-dissipative polypropylene resin. Surface Resistivity dry (109 - 1011 ohm/sq). Propylux SD-A provides good chemical resistance, low moisture absorption, good strength and stiffness, and temperature resistance to 227°F. Propylux SD-A is lightweight and machineable.











The following physical property information is based on typical values of the base polypropylene resin as well as test results from extruded rod.

Electrical Properties	Test Method	Result	
		Metric	English
Surface Resistivity dry	ASTM D257	10 ⁹ - 10 ¹¹ ohm/sq	10 ⁹ - 10 ¹¹ ohm/sq
Volume Resistivity dry	ASTM D257	10 ⁹ - 10 ¹¹ ohm-cm 3.93 x 10 ⁹ - 3.93 x 10 ¹¹ ohm-ir	
Static decay	Mil-B-81705-B	< 0.3 seconds	< 0.3 seconds
Mechanical Properties	Test Method	Result	
		Metric	English
Tensile Strength at yeild	ASTM D638	30 MPa	4.4 kpsi
Tensile Elongation at break	ASTM D638	200 %	200 %
Flexural Strength	ASTM D790	43 MPa	6.2 kpsi
Flexural Modulus	ASTM D790	1379 MPa	200 kpsi
Izod Impact Strength Notched	ASTM D256	0.75 J/cm	1.4 ft-lb/in
Izod Impact Strength Un- notched	ASTM D256	No Break J/cm	No Break ft-lb/in
Hardness-Shore D	ASTM D2240	72	72
Other Properties	Test Method	Result	
		Metric	English
Specific Gravity	ASTM D792	0.94	0.94
Water Absorption at 24 hours	ASTM D570	1 %	1 %
Thermal Properties	Test Method	Result	
		Metric	English
Heat Deflection Temp. at 264 psi	ASTM D648	57 °C	135 °F
Heat Deflection Temp. at 66 psi	ASTM D648	108 °C	227 °F
Flam. Rating-UL94	-	НВ	НВ

This information is offered solely for your consideration, examination and verification, and is to be construed neither as a warranty nor guarantee that the same results as those stated herein will be obtained by the use to which others may put the material. Each user of the material should make his own tests to determine the characteristics and suitability of the material for his own particular use and the user which will be made of the completed product. This publication is not to be taken as a license to operate under, or a recommendation to infringe any patents. The observance of all legal regulations and patent is the responsibility of the user. The buyer's exclusive remedy against the seller shall be for the repair or replacement of defective stock. No other remedy (including, but not limited to, incidental or consequential damages for fost profits, lost sales, injury to person or commendation to infringe any patents. The observance of al emedy against the seller shall be for the repair or replacemer sequential damages for lost profits, lost sales, injury to pers



Phone: 1.610.459.1000 Phone: 1.800.000.1700 Fax: 610.459.1084

490 West Lenni road Lenni, PA 19052 U.S.A

Email: info@westlakeplastics.com

Applications Include:

- -Semiconductor Packaging, Process and **Testing Components**
- Semiconductor Wet/Dry Processing and **CMP** components
- Sensitive Electronic components
- Explosives handling equipment

Manufacturing Capabilities:







Colors:



WEBSITE

In addition to our standard capabilities, Westlake also has the ability to process custom resins in various sizes and colors with some exceptions.





